



Department of Administration
 Purchasing Division
 2019 Washington Street East
 Post Office Box 50130
 Charleston, WV 25305-0130

**State of West Virginia
 Solicitation Response**

Proc Folder: 1889019
Solicitation Description: Addendum: 1 65-Ton Iron Worker
Proc Type: Agency Purchase Order

Solicitation Closes	Solicitation Response	Version
2026-02-19 10:30	SR 0803 ESR02122600000004738	1

VENDOR
 000000198064
 DOMINION AIR & MACHINERY CO

Solicitation Number: ARFQ 0803 DOT2600000060
Total Bid: 56461.59999999999854480847716 **Response Date:** 2026-02-12 **Response Time:** 13:01:18
Comments:

FOR INFORMATION CONTACT THE BUYER

James F Moffatt
 304-414-0815
 james.f.moffatt@wv.gov

Vendor Signature X **FEIN#** **DATE**

All offers subject to all terms and conditions contained in this solicitation

Line	Comm Ln Desc	Qty	Unit Issue	Unit Price	Ln Total Or Contract Amount
1	65-Ton Iron Worker	1.00000	UNIT	51790.000000	51790.00

Comm Code	Manufacturer	Specification	Model #
31281803			

Commodity Line Comments:

Extended Description:

65-Ton Iron Worker

Line	Comm Ln Desc	Qty	Unit Issue	Unit Price	Ln Total Or Contract Amount
2	Freight fee	1.00000	UNIT	2500.000000	2500.00

Comm Code	Manufacturer	Specification	Model #
78121603			

Commodity Line Comments:

Extended Description:

Freight fee

Line	Comm Ln Desc	Qty	Unit Issue	Unit Price	Ln Total Or Contract Amount
3	CC Fee no greater than 4%				2171.60

Comm Code	Manufacturer	Specification	Model #
84141602			

Commodity Line Comments:

Extended Description:

CC Fee no greater than 4%

ECONOMY FABRICATING PACKAGES**Part #**

#40 & #82 ROUND PUNCH & DIE PACKAGE (16th Sizes)	002543
Includes: 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1. <i>(Individual Retail Price: \$604, Savings: \$184)</i>	
#40 & #82 ROUND PUNCH & DIE PACKAGE (32nd Sizes)	002545
Includes: 11/32, 15/32, 17/32, 19/32, 21/32, 23/32, 25/32, 27/32, 29/32, 31/32, 1-1/32, 1-3/16. <i>(Individual Retail Price: \$612, Savings: \$192)</i>	
#40 & #82 ROUND PUNCH & DIE PACKAGE (Metric)	002544
Includes: 8, 10, 12, 14, 16, 18, 20, 22, 24, 28, 30 & 32. <i>(Individual Retail Price: \$612, Savings: \$162)</i>	
DELUXE #40 PUNCH & #82 DIE PACKAGE	002855
Incl: Rounds - 1/4, 9/32, 5/16, 3/8, 13/32, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4; Squares - 1/2, 3/4, 7/8; & Ovals - 9/32 x 3/4, 5/16 x 3/4, 9/32 x 1, 5/16 x 1, 13/32 x 1, 7/16 x 1, 17/32 x 1, 9/16 x 1, 9/16 x 1-1/4, 11/16 x 1-1/4, 13/16 x 1-1/4. <i>(Individual Retail Price: \$2,549, Savings: \$1,164)</i>	
12" BRAKE PACKAGE	002322
Includes: 12" Brake, Brake Length Gauge w/Scale & 12" Brake Table w/Scale & Squaring Arm. <i>(Individual Retail Price: \$3,330, Savings: \$565)</i>	
24" BRAKE PACKAGE	002330
Includes: 24" Brake, Brake Length Gauge w/Scale & 24" Brake Table w/Scale & Squaring Arm. <i>(Individual Retail Price: \$4,435, Savings: \$670)</i>	
PIPE NOTCHER PACKAGE	002304
Includes: Housing, 1-1/4" Sch. 40 Pipe Dies, 1-1/2" Sch. 40 Pipe Dies, Tool Table Pusher & Punch Pusher. <i>(Individual Retail Price: \$2,230, Savings: \$670)</i>	
CHANNEL SHEAR PACKAGE	002350
Includes: Channel Shear (2" to 6" Adjustable - 5" Maximum), Offset Die Holder (For Flange Punching) & Stripper for Offset Die Holder. <i>(Individual Retail Price: \$6,870, Savings: \$370)</i>	
PRODUCTIVITY PACKAGE (MANUAL)	002372
Includes: Universal Tool Cart (1 Drawer Included; must specify), Laser Light for Bar Shear, Punch Table Extension, 48" Deluxe Back Gauge & Tool Table Extension W/ Punch & Die Drawer. <i>(Individual Retail Price: \$4,445, Savings: \$445)</i>	
PRODUCTIVITY PACKAGE (ELECTRIC)	002373
Includes: Universal Tool Cart (1 Drawer Included; must specify), Laser Light for Bar Shear, Punch Table Extension, 48" Electric Back Gauge & Tool Table Extension W/ Punch & Die Drawer. <i>(Individual Retail Price: \$6,150, Savings: \$610)</i>	

65 Ton

IRONWORKERS



SINGLE OPERATOR

4 STATIONS

6509-24M

Capacities and Specifications

Rated On: A36 Mild Steel / 65,000 PSI Tensile

Punching Capacity	65 ton (58 mt) 1-1/16" in 3/4" (27 mm in 19 mm)
Special Tooling	4" (102 mm) Max. Dia.
Throat Depth	9" (229 mm)
Flat Bar Shear	24" Length (610 mm) 1" x 6" (25 x 152 mm) 3/4" x 10" (19 x 254 mm) 1/2" x 12" (12 x 305 mm) 3/8" x 16" (10 x 406 mm) 1/4" x 24" (6 x 610 mm)
Opt. Sabre Blade	1" x 6" (25 x 152 mm) 1/2" x 16" (12 x 406 mm)
Angle Shear 90°	6" x 6" x 3/8" (152 x 152 x 10 mm) 5" x 5" x 1/2" (127 x 127 x 12 mm)
Angle Shear 45°	
w/Tool	3" x 3" x 3/8" (76 x 76 x 10 mm)
w/Bar Shear	4" x 4" x 1/2" (102 x 102 x 12 mm)
Brake 12"	40 ton (36 mt)
Brake 24"	30 ton (27 mt)
Open End Brake	Max. 1/4" x 5" (6 x 127 mm) [Flat or Angle Iron]
Pipe Notcher Schedule 40	3/4", 1", 1-1/4", 1-1/2", 2"
Rectangle Notcher	2" x 2-1/2" x 3/8" (51 x 63 x 10 mm)
90° V-Notcher	6" x 6" x 5/16" (152 x 152 x 8 mm)
Channel Shear	2" to 5" adj. (51 mm to 127 mm adj.)
Unistrut Shear	Samples Required
Rod Shear Round (max.)	9 Cavity, 1/4" to 1-1/4" (6 mm to 32 mm)
Rod Shear Square (max.)	1 Cavity, 1/4" to 1" (6 mm to 25 mm)
Square Tube Shear	1/2" to 2" (12 mm to 51 mm) 12 gauge (0.105" / 2.7 mm)
Picket Tool	1/2", 3/4" & 1" (12 mm, 19 mm, 25 mm) 14 gauge (0.075" / 1.9 mm)
Weld Coupon Bender (max.)	2" wide x 3/8" (51 mm x 10 mm)
Offset Die Holder	Max. 40 ton (36 mt)
Strokes per minute in light material	58 spm (1/4" stroke) [Punch Station]
Strokes per minute in heavy material	26 spm (3/4" stroke) [Punch Station]
Hydraulics	2,600 psi (183 bar)
Motor Options (must specify)	5 hp 3 ph (3.73 kW) 208/230/460, 380/575v 5 hp 1 ph (3.73 kW) 220v
Dimensions	L-60-3/4" (154.5 cm) W-30" (76 cm) H-64-1/2" (164 cm)
Shipping Weight (may vary)	2,984 lbs. (1,354 kg)

STANDARD FEATURES

- 65 ton punch station
- Keyed punch ram for safety
- Punch gauging table w/fence and scale
- Die holder complete with 2" die insert
- Punch nut with wrench and stripper
- One round punch & die: max. diameter 1-1/4"
- Jog control
- Adjustable electric stroke control with scale
- Electric remote foot pedal
- Flat bar shear with 4-way reversible blade
- Shear table with miter fence
- Angle shear
- LED Work Lights
- 24" Tool table work area
- Slug receptacle
- Two-stage hydraulic pump
- Electrical box supplied with emergency palm button and lock-out tag-out accommodations
- Complies with ANSI B 11.5 safety standards
- Forklift accommodations
- Three-year warranty on parts
- Made in USA





Scotchman®

FREIGHT GUIDELINES



Smaller Ironworkers & Cold Saws



ALMI Pipe Notchers & Grinders



Larger Ironworkers



SUP & GAA Upcut Saws

MACHINES READY TO SHIP

SCOTCHMAN INDUSTRIES ships weekly using a selection of LTL carriers that are reliable with our products. Machines and accessories that are too heavy or too large for standard package shipments (UPS or FEDEX) require transport via truck freight.

Commercial address delivery rates are lower than residential, school, government, or limited access facilities. **Businesses located within residential areas or remote locations incur additional fees.** If no one is available to unload/receive shipment or the area is not accessible and the truck cannot unload on first attempt, re-delivery fees apply. Truck shipments require consignee to have means to unload from truck upon arrival (dock & forklift). Driver is not required to assist with unloading, unless liftgate delivery service is secured.

Accessorial service options are available for added fees. Most frequent service requested are delivery appointment required and liftgate delivery service. Liftgate service- driver responsible for lowering freight to ground level (weight limits do apply) where responsibility transfers to customer to move.

For customers without means to unload at destination, pick-up at carrier's terminal may be an option. **Call, 605-859-2542, for further assistance on available truck freight options that best fit your needs.**

**INSPECT
EACH MACHINE
BEFORE ACCEPTING**

Sales Quote

Quote Number: MQ000226

Quote Date: 2/12/2026

Please Reference Quote Number on Purchase Orders

Page: 1



Dealer:
DOMINION AIR & MACHINE
PO BOX 13806
ROANOKE, VA 24037
United States

Customer:
DIVISION OF HIGHWAYS
2876 N JEFFERSON ST
LEWISBURG, WV 24901
United States

Sales Rep:
JOSH CHIAPPETTA
josh.chiappetta@smx-industrial.com
412-420-9200

REFERENCE NO.	Terms
	Quote Valid To: 2/27/2026

ITEM NO.	DESCRIPTION	QUANTITY	UNIT PRICE	AMOUNT
007610	6509-24M 230V/5/3/60 IW	1	31,790.00	31,790.00
002545	#40/82 ROUND P AND D PACK (32ND)	1		0.00
	12 sets of round punches & dies: 11/32, 15/32, 17/32, 19/32, 21/32, 23/32, 25/32, 27/32, 29/32, 31/32, 1-1/32, 1-3/16 (RETAIL \$612.00!)			
026765	PUNCH EXTENSION TABLE SALES	1	335.00	335.00
032980	#40 TOOL TABLE EXT. W/ DRAWER	1	890.00	890.00
026615	48" XL/FI ELECTRIC BACK GAUGE	1	2,630.00	2,630.00
001220	3/4" SCH. 40 PIPE DIES	1	700.00	700.00
001222	1" SCH. 40 PIPE DIES	1	725.00	725.00
001228	2" SCH. 40 PIPE DIES	1	760.00	760.00
026222	RECTANGLE NOTCHER XL	1	2,860.00	2,860.00
026773	ROD SHEAR 1" SQ 1-1/4 RD W/ 026247 CAP 026774-026247	1	2,655.00	2,655.00
016096	#45 RETAINING NUT	1	105.00	105.00
026500	HEAVY DUTY SR RETAINING NUT	1	450.00	450.00
018507	WRENCH HEAVY DUTY NUT	1	65.00	65.00
006252	#86 METRIC DIE INSERT (2-1/2")	1	205.00	205.00
006302	3"OD METRIC DIE INSERT	1	225.00	225.00
028265	6X6 DIE HOLDER	1	855.00	855.00
028280	6X6 DIE HOLDER TABLE ASSEMBLY	1	495.00	495.00
013186	OFFSET DIE HOLDER 2" DIE	1	975.00	975.00
012127	STRIPPER OFFSET DIE HOLD	1	745.00	745.00
002322	12" BRAKE PACKAGE	1	2,765.00	2,765.00
002304	65 TON PIPE NOTCHER PACKAGE	1	1,560.00	1,560.00



Sales Quote

Quote Number: MQ000226

Quote Date: 2/12/2026

Please Reference Quote Number on Purchase Orders

Page: 2

ITEM NO.	DESCRIPTION	QUANTITY	UNIT PRICE	AMOUNT
FD	FREIGHT/HANDLING - ESTIMATE ONLY!	1	1,958.00	1,958.00

Subtotal: \$51,790.00
Estimated Freight: \$1,958.00
Crate Fee: \$0.00

Total: \$53,748.00

Please Reference Quote Number on Purchase Orders

OPTIONAL TOOLING

ITEM NO.	DESCRIPTION	UNIT PRICE
093501	PUNCH & DIE TOOL CART	995.00
533210	#20 P and D STORAGE DRAWER ASSY	275.00
032995	#40 P and D STORAGE DRAWER ASSY	275.00
093541	P & D DEEP TOOL DRAWER ASSEMBLY PACKAGE	275.00
093543	P & D SHALLOW PARTS TRAY ASSEMBLY PACKAGE	275.00
033254	XL SHEAR LASER INSTALLED	1,300.00
029291	36" LHE MULTI-LOC PUNCH GA SYS	890.00
029289	36" RHE MULTI-LOC PUNCH GA SYS	890.00
029292	85" LHE MULTI-LOC PUNCH GA SYS	1,670.00
029293	85" RHE MULTI-LOC PUNCH GA SYS	1,670.00
025603	DELUXE BACK GAUGE 48"	925.00
026786	LG-MEASURING PKG (SO-DO)	595.00
026980	INFEED CONVEYOR 24" X 5'	3,680.00
026299	12" BRAKE W/2" DIES AND CAP XL 026300-026211	2,595.00
026305	24" BRAKE W/2" DIES AND CAP XL 026303-026211	3,620.00
026865	12" BRAKE TABLE W/SCALE	480.00
026880	24" BRAKE TABLE W/SCALE	560.00
026800	BRAKE LENGTH GA. W/SCALE	255.00
001358	OPEN END BRAKE W/ 001385 CAP 001360-001385	1,815.00
001195	PIPE NOTCHER HOUSING ASSY	425.00
001224	1-1/4" SCH. 40 PIPE DIES	725.00
001226	1-1/2" SCH. 40 PIPE DIES	725.00
001205	PUNCH PUSHER PIPE NOTCHER	150.00
001210	65 XL TOOL TABLE PN PUSHER	205.00
016600	90° V NOTCHER 6509	3,150.00
026371	6" CHANNEL SHEAR W/ 016575 MOUNT PACK 026372-016575	5,150.00
026349	SQUARE TUBE SHEAR XL W/ 016590 MOUNT PACK 026350-016590	1,820.00
001289	PICKET TOOL HOUSING W/ MOUNT PACK 001293-016550	1,430.00
001248	1/2" UPPER AND LOWER PICKET DIES 001150-001249	450.00
001291	3/4" UPPER AND LOWER PICKET DIES 001190-001292	450.00

Please Reference Quote Number on Purchase Orders

OPTIONAL TOOLING

ITEM NO.	DESCRIPTION	UNIT PRICE
001263	1" UPPER AND LOWER PICKET DIES 001162-001264	450.00
018450	#40 URETHANE PUNCH STRIPPER	90.00
026041	URETHANE STRIPPER KIT 6509	3,195.00
016238	66 DEGREE UPPER BLADE	570.00
016239	70 DEGREE UPPER BLADE	570.00
016240	74 DEGREE UPPER BLADE	570.00
016241	80 DEGREE UPPER BLADE	570.00
026708	QUICK CHANGE 6" A.S.	470.00
026727	ANGLE SHEAR 6 X 6 X 3/8"	2,560.00
026737	6" A.S. MITER ATTACHMENT ASSY	85.00
024495	MULTISHEAR XL-DO SPECIAL	4,420.00
024729	WELD COUPON BENDER W/ PUSHER 024700-024730	2,040.00
017580	HYDRAULIC HOLDDOWN XL INSTALLED	2,515.00
002543	#40/82 ROUND P AND D PACK(16TH)	420.00
002544	#40/82 ROUND P AND D PACK (METRIC)	450.00
002855	#40/82 DELUXE P AND D PACKAGE	1,385.00
002330	24" BRAKE PACKAGE	3,765.00
002350	65 TON CHANNEL SHEAR PACKAGE	6,500.00
002372	XL PRODUCTIVITY PACKAGE MANUAL	4,000.00
002373	XL PRODUCTIVITY PACKAGE ELECTRIC	5,540.00

ADDITIONAL INFORMATION

ADDENDUM 1 IS ISSUED FOR THE FOLLOWING REASON:

1. TO ATTACH RESPONSES TO QUESTIONS FROM VENDORS

NO OTHER CHANGES

INVOICE TO		SHIP TO	
DIVISION OF HIGHWAYS		DIVISION OF HIGHWAYS	
DISTRICT NINE		2876 N JEFFERSON ST	
146 STONEHOUSE RD			
LEWISBURG	WV	LEWISBURG	WV
US		US	

Line	Comm Ln Desc	Qty	Unit Issue	Unit Price	Total Price
1	65-Ton Iron Worker	1.00000	UNIT		

Comm Code	Manufacturer	Specification	Model #
31281803			

Extended Description:

65-Ton Iron Worker

INVOICE TO		SHIP TO	
DIVISION OF HIGHWAYS		DIVISION OF HIGHWAYS	
DISTRICT NINE		2876 N JEFFERSON ST	
146 STONEHOUSE RD			
LEWISBURG	WV	LEWISBURG	WV
US		US	

Line	Comm Ln Desc	Qty	Unit Issue	Unit Price	Total Price
2	Freight fee	1.00000	UNIT		

Comm Code	Manufacturer	Specification	Model #
78121603			

Extended Description:

Freight fee

INVOICE TO			SHIP TO		
DIVISION OF HIGHWAYS			DIVISION OF HIGHWAYS		
DISTRICT NINE			2876 N JEFFERSON ST		
146 STONEHOUSE RD					
LEWISBURG	WV		LEWISBURG	WV	
US			US		

Line	Comm Ln Desc	Qty	Unit Issue	Unit Price	Total Price
3	CC Fee no greater than 4%				

Comm Code	Manufacturer	Specification	Model #
84141602			

Extended Description:
CC Fee no greater than 4%

SCHEDULE OF EVENTS

<u>Line</u>	<u>Event</u>	<u>Event Date</u>
1	TECHNICAL QUESTION DUE BY 10AM EST	2026-02-11

SOLICITATION NUMBER: ARFQ DOT26000000060
Addendum Number: 1

The purpose of this addendum is to modify the solicitation identified as (“Solicitation”) to reflect the change(s) identified and described below.

Applicable Addendum Category:

- Modify bid opening date and time
- Modify specifications of product or service being sought
- Attachment of vendor questions and responses
- Attachment of pre-bid sign-in sheet
- Correction of error
- Other

Description of Modification to Solicitation:

Addendum 1 is issued for the following reason:

1. To attach vendor questions and responses.

No other changes

Additional Documentation: Documentation related to this Addendum (if any) has been included herewith as Attachment A and is specifically incorporated herein by reference.

Terms and Conditions:

1. All provisions of the Solicitation and other addenda not modified herein shall remain in full force and effect.
2. Vendor should acknowledge receipt of all addenda issued for this Solicitation by completing an Addendum Acknowledgment, a copy of which is included herewith. Failure to acknowledge addenda may result in bid disqualification. The addendum acknowledgement should be submitted with the bid to expedite document processing.

ATTACHMENT A

ARFQ DOT26*60 Tech questions (65-Ton Iron Worker)

Q: What is the max thickness of material?

A: ¾ inch

Q: Number of operators?

A:1 (single operator)

Q: Are the specified angle shear capacities at 90 degrees minimum required capacities, or may alternate capacities be considered if all other functional requirements are met?

A: We want to maintain the shearing ability of 3/4" flat stock, hope punching of 3/4" and ideally notching of 3/4". We can give up the notching of 3/4" if needed but not less than 1/2" notching.

Q: Is there a loading dock at the delivery destination?

A: We do not have a loading dock at the delivery location. There is one at the storeroom if absolutely necessary

Q: Who will be in charge of offloading the machine once it is delivered?

A: We do have a forklift capable of unloading the unit provided it is not in a box trailer.

Q: Will a credit card be used for this purchase?

A: Credit Card is the preferred payment method. Credit Card processing fees can not exceed 4%, however. If the vendor's CC Fee exceeds 4%, the payment will be made by EFT/ACH.

ADDENDUM ACKNOWLEDGEMENT FORM
SOLICITATION NO.: ARFQ DOT2600000060

Instructions: Please acknowledge receipt of all addenda issued with this solicitation by completing this addendum acknowledgment form. Check the box next to each addendum received and sign below. Failure to acknowledge addenda may result in bid disqualification.

Acknowledgment: I hereby acknowledge receipt of the following addenda and have made the necessary revisions to my proposal, plans and/or specification, etc.

Addendum Numbers Received:
(Check the box next to each addendum received)

- | | |
|--|--|
| <input checked="" type="checkbox"/> Addendum No. 1 | <input type="checkbox"/> Addendum No. 6 |
| <input type="checkbox"/> Addendum No. 2 | <input type="checkbox"/> Addendum No. 7 |
| <input type="checkbox"/> Addendum No. 3 | <input type="checkbox"/> Addendum No. 8 |
| <input type="checkbox"/> Addendum No. 4 | <input type="checkbox"/> Addendum No. 9 |
| <input type="checkbox"/> Addendum No. 5 | <input type="checkbox"/> Addendum No. 10 |

I understand that failure to confirm the receipt of addenda may be cause for rejection of this bid. I further understand that any verbal representation made or assumed to be made during any oral discussion held between Vendor's representatives and any state personnel is not binding. Only the information issued in writing and added to the specifications by an official addendum is binding.

DOMINION AIR & MACHINERY CO.

Company



Authorized Signature

2/12/26

Date

NOTE: This addendum acknowledgement should be submitted with the bid to expedite document processing.