



Line	Comm Ln Desc	Qty	Unit Issue	Unit Price	Ln Total Or Contract Amount
1	65-Ton Iron Worker	1.00000	UNIT	38000.000000	38000.00

Comm Code	Manufacturer	Specification	Model #
31281803			

**Commodity Line Comments:**

**Extended Description:**

65-Ton Iron Worker

Line	Comm Ln Desc	Qty	Unit Issue	Unit Price	Ln Total Or Contract Amount
2	Freight fee	1.00000	UNIT	1000.000000	1000.00

Comm Code	Manufacturer	Specification	Model #
78121603			

**Commodity Line Comments:**

**Extended Description:**

Freight fee

Line	Comm Ln Desc	Qty	Unit Issue	Unit Price	Ln Total Or Contract Amount
3	CC Fee no greater than 4%				1.00

Comm Code	Manufacturer	Specification	Model #
84141602			

**Commodity Line Comments:** Included in price

**Extended Description:**

CC Fee no greater than 4%

**ECONOMY FABRICATING PACKAGES****Part #**

<b>#40 &amp; #82 ROUND PUNCH &amp; DIE PACKAGE (16th Sizes)</b>	<b>002543</b>
Includes: 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1. <i>(Individual Retail Price: \$604, Savings: \$184)</i>	
<b>#40 &amp; #82 ROUND PUNCH &amp; DIE PACKAGE (32nd Sizes)</b>	<b>002545</b>
Includes: 11/32, 15/32, 17/32, 19/32, 21/32, 23/32, 25/32, 27/32, 29/32, 31/32, 1-1/32, 1-3/16. <i>(Individual Retail Price: \$612, Savings: \$192)</i>	
<b>#40 &amp; #82 ROUND PUNCH &amp; DIE PACKAGE (Metric)</b>	<b>002544</b>
Includes: 8, 10, 12, 14, 16, 18, 20, 22, 24, 28, 30 & 32. <i>(Individual Retail Price: \$612, Savings: \$162)</i>	
<b>DELUXE #40 PUNCH &amp; #82 DIE PACKAGE</b>	<b>002855</b>
Incl: Rounds - 1/4, 9/32, 5/16, 3/8, 13/32, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4; Squares - 1/2, 3/4, 7/8; & Ovals - 9/32 x 3/4, 5/16 x 3/4, 9/32 x 1, 5/16 x 1, 13/32 x 1, 7/16 x 1, 17/32 x 1, 9/16 x 1, 9/16 x 1-1/4, 11/16 x 1-1/4, 13/16 x 1-1/4. <i>(Individual Retail Price: \$2,549, Savings: \$1,164)</i>	
<b>12" BRAKE PACKAGE</b>	<b>002322</b>
Includes: 12" Brake, Brake Length Gauge w/Scale & 12" Brake Table w/Scale & Squaring Arm. <i>(Individual Retail Price: \$3,330, Savings: \$565)</i>	
<b>24" BRAKE PACKAGE</b>	<b>002330</b>
Includes: 24" Brake, Brake Length Gauge w/Scale & 24" Brake Table w/Scale & Squaring Arm. <i>(Individual Retail Price: \$4,435, Savings: \$670)</i>	
<b>PIPE NOTCHER PACKAGE</b>	<b>002304</b>
Includes: Housing, 1-1/4" Sch. 40 Pipe Dies, 1-1/2" Sch. 40 Pipe Dies, Tool Table Pusher & Punch Pusher. <i>(Individual Retail Price: \$2,230, Savings: \$670)</i>	
<b>CHANNEL SHEAR PACKAGE</b>	<b>002350</b>
Includes: Channel Shear (2" to 6" Adjustable - 5" Maximum), Offset Die Holder (For Flange Punching) & Stripper for Offset Die Holder. <i>(Individual Retail Price: \$6,870, Savings: \$370)</i>	
<b>PRODUCTIVITY PACKAGE (MANUAL)</b>	<b>002372</b>
Includes: Universal Tool Cart (1 Drawer Included; must specify), Laser Light for Bar Shear, Punch Table Extension, 48" Deluxe Back Gauge & Tool Table Extension W/ Punch & Die Drawer. <i>(Individual Retail Price: \$4,445, Savings: \$445)</i>	
<b>PRODUCTIVITY PACKAGE (ELECTRIC)</b>	<b>002373</b>
Includes: Universal Tool Cart (1 Drawer Included; must specify), Laser Light for Bar Shear, Punch Table Extension, 48" Electric Back Gauge & Tool Table Extension W/ Punch & Die Drawer. <i>(Individual Retail Price: \$6,150, Savings: \$610)</i>	

# 65 Ton

IRONWORKERS



**SINGLE OPERATOR**

**4 STATIONS**

## 6509-24M

### Capacities and Specifications

Rated On: A36 Mild Steel / 65,000 PSI Tensile

<b>Punching Capacity</b>	65 ton (58 mt) 1-1/16" in 3/4" (27 mm in 19 mm)
<b>Special Tooling</b>	4" (102 mm) Max. Dia.
<b>Throat Depth</b>	9" (229 mm)
<b>Flat Bar Shear</b>	24" Length (610 mm) 1" x 6" (25 x 152 mm) 3/4" x 10" (19 x 254 mm) 1/2" x 12" (12 x 305 mm) 3/8" x 16" (10 x 406 mm) 1/4" x 24" (6 x 610 mm)
<b>Opt. Sabre Blade</b>	1" x 6" (25 x 152 mm) 1/2" x 16" (12 x 406 mm)
<b>Angle Shear 90°</b>	6" x 6" x 3/8" (152 x 152 x 10 mm) 5" x 5" x 1/2" (127 x 127 x 12 mm)
<b>Angle Shear 45° w/Tool w/Bar Shear</b>	3" x 3" x 3/8" (76 x 76 x 10 mm) 4" x 4" x 1/2" (102 x 102 x 12 mm)
<b>Brake 12"</b>	40 ton (36 mt)
<b>Brake 24"</b>	30 ton (27 mt)
<b>Open End Brake</b>	Max. 1/4" x 5" (6 x 127 mm) [Flat or Angle Iron]
<b>Pipe Notcher Schedule 40</b>	3/4", 1", 1-1/4", 1-1/2", 2"
<b>Rectangle Notcher</b>	2" x 2-1/2" x 3/8" (51 x 63 x 10 mm)
<b>90° V-Notcher</b>	6" x 6" x 5/16" (152 x 152 x 8 mm)
<b>Channel Shear</b>	2" to 5" adj. (51 mm to 127 mm adj.)
<b>Unistrut Shear</b>	Samples Required
<b>Rod Shear Round (max.)</b>	9 Cavity, 1/4" to 1-1/4" (6 mm to 32 mm)
<b>Rod Shear Square (max.)</b>	1 Cavity, 1/4" to 1" (6 mm to 25 mm)
<b>Square Tube Shear</b>	1/2" to 2" (12 mm to 51 mm) 12 gauge (0.105" / 2.7 mm)
<b>Picket Tool</b>	1/2", 3/4" & 1" (12 mm, 19 mm, 25 mm) 14 gauge (0.075" / 1.9 mm)
<b>Weld Coupon Bender (max.)</b>	2" wide x 3/8" (51 mm x 10 mm)
<b>Offset Die Holder</b>	Max. 40 ton (36 mt)
<b>Strokes per minute in light material</b>	58 spm (1/4" stroke) [Punch Station]
<b>Strokes per minute in heavy material</b>	26 spm (3/4" stroke) [Punch Station]
<b>Hydraulics</b>	2,600 psi (183 bar)
<b>Motor Options (must specify)</b>	5 hp 3 ph (3.73 kW) 208/230/460, 380/575v 5 hp 1 ph (3.73 kW) 220v
<b>Dimensions</b>	L-60-3/4" (154.5 cm) W-30" (76 cm) H-64-1/2" (164 cm)
<b>Shipping Weight (may vary)</b>	2,984 lbs. (1,354 kg)

### STANDARD FEATURES

- 65 ton punch station
- Keyed punch ram for safety
- Punch gauging table w/fence and scale
- Die holder complete with 2" die insert
- Punch nut with wrench and stripper
- One round punch & die: max. diameter 1-1/4"
- Jog control
- Adjustable electric stroke control with scale
- Electric remote foot pedal
- Flat bar shear with 4-way reversible blade
- Shear table with miter fence
- Angle shear
- LED Work Lights
- 24" Tool table work area
- Slug receptacle
- Two-stage hydraulic pump
- Electrical box supplied with emergency palm button and lock-out tag-out accommodations
- Complies with ANSI B 11.5 safety standards
- Forklift accommodations
- Three-year warranty on parts
- Made in USA





# Scotchman®

## FREIGHT GUIDELINES



Smaller Ironworkers & Cold Saws



ALMI Pipe Notchers & Grinders



Larger Ironworkers



SUP & GAA Upcut Saws

MACHINES READY TO SHIP

SCOTCHMAN INDUSTRIES ships weekly using a selection of LTL carriers that are reliable with our products. Machines and accessories that are too heavy or too large for standard package shipments (UPS or FEDEX) require transport via truck freight.

Commercial address delivery rates are lower than residential, school, government, or limited access facilities. **Businesses located within residential areas or remote locations incur additional fees.** If no one is available to unload/received shipment or the area is not accessible and the truck cannot unload on first attempt, re-delivery fees apply. Truck shipments require consignee to have means to unload from truck upon arrival (dock & forklift). Driver is not required to assist with unloading, unless liftgate delivery service is secured.

**Accessorial service options are available for added fees. Most frequent service requested are delivery appointment required and liftgate delivery service.** Liftgate service- driver responsible for lowering freight to ground level (weight limits do apply) where responsibility transfers to customer to move.

For customers without means to unload at destination, pick-up at carrier's terminal may be an option. **Call, 605-859-2542, for further assistance on available truck freight options that best fit your needs.**

**INSPECT  
EACH MACHINE  
BEFORE ACCEPTING**